



**Instanta**  
**1501F**

## Exploded Drawing Key for 1501F & 3001F (Drawing D.79)

Number	Description	Part Number
1	Complete Draw-off Tap	E/TP15/B
2	Chromed Tap Nut	E/TP2/C
3	Chromed Tap Extension	E/TP6/C
4	Grey O-ring	XWSH14
5	Stainless Steel Tap Boss (welded into tank)	Ring Spares
6	Grey Front Strip Moulding	EC360/PS
7	Display Window	XE613
8	Rubber On/Off Button	XE600
9	Display PCB	XE401
10	Display Back Box	EC370/PS
11	Heating Element	XEN200
12	Silicone Element Washers	XEN100/W
13	PTFE White Probe Holder	E307A
14	Stainless Steel Probe	PRB1/C
15	Thermal Cut-out (Boil-dry)	XERT5
16	Dual-Pole Thermal Cut-out (from Jan 2014 to Nov 2015 – check serial number) (1501F – Y02553 to Y04830, 3001F – FW013293 to FW013652)	XETR6
16	Thermal Cut-out - Over-boil (check serial number)	XETR7
17	Solenoid Valve	SOL21
18	Plastic JG Elbow (3/8 Stem to 3/8 Barb)	JGXEF2
19	Plastic JG Elbow (3/8 Stem to 3/8 Push-fit)	JGXEF1
20	3M Filter Head	AQ35H
21	PCB	XE400
22	Triac	XE851
23	Silicone Breather Tube	SR52
24	Machine Back	Ring Spares
25	Overflow Gauze Assembly	Ring Spares
26	Grey Silicone Water Inlet Pipe	ACC309/S
27	Stainless Steel Tank Lid	Ring Spares
28	Stainless Steel Tank	Ring Spares
29	Stainless Steel Overflow Tube (welded into tank)	Ring Spares
30	Stainless Steel Lid Baffle	Ring Spares
31	Stainless Steel Tank Baffle	Ring Spares
32	Machine Main Lid	Ring Spares
33	Silicone Rubber Tank Gasket	EEN15G
34	3M Filter	AQ35
35	Brass Cut-out Mount	XETR8
36	Thermistor Fixing Position on Tank (Temperature Sensor)	XE853
37	Brass Probe Nut	T514
38	Copper Inlet Elbow (welded into tank lid)	Ring Spares
39	JG 3/8 Blue Plastic Tube	JGS3/8