

# Oil Change Instructions Vacuum Packers



## In-Chamber Easyvac Vacuum Packers

Change the oil after approx. every 400 hours of work (varies depending on the type of product packed).

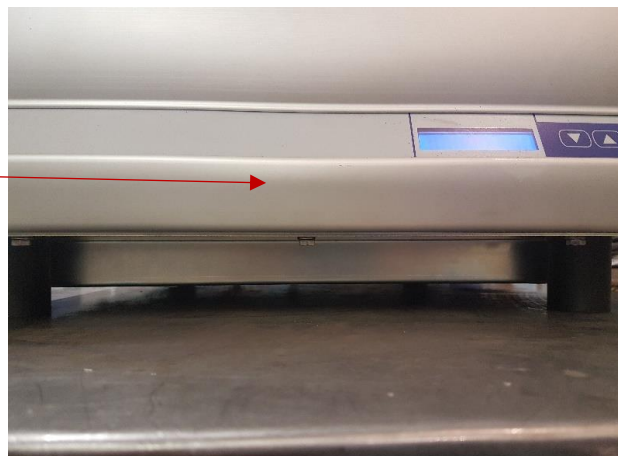
Please follow the below 10 steps carefully

**Step 1:** Disconnect the machine from the mains.



**Step 2:** Place the machine on a worktop high enough to allow a basin to be placed underneath to collect oil and make sure the chamber lid is in a closed position.

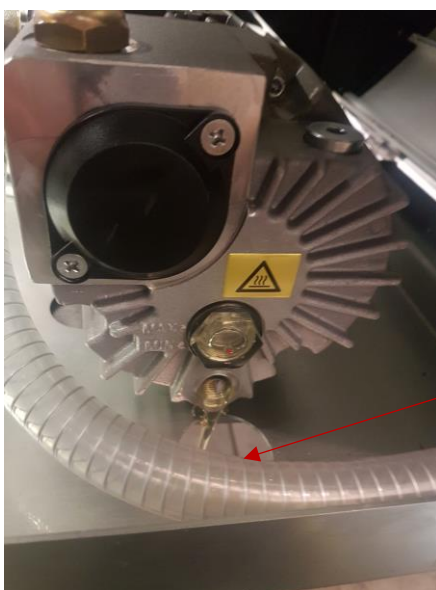
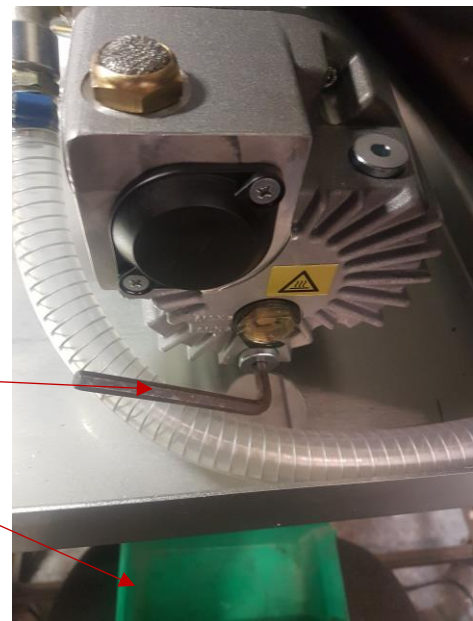
**Step 3:** Unscrew and remove the three locking screws situated underneath the front of the machine.





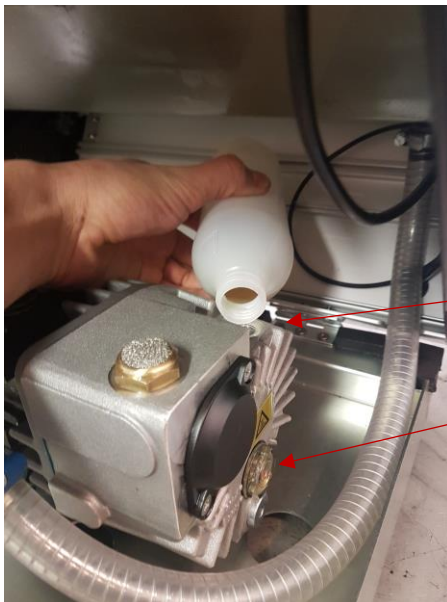
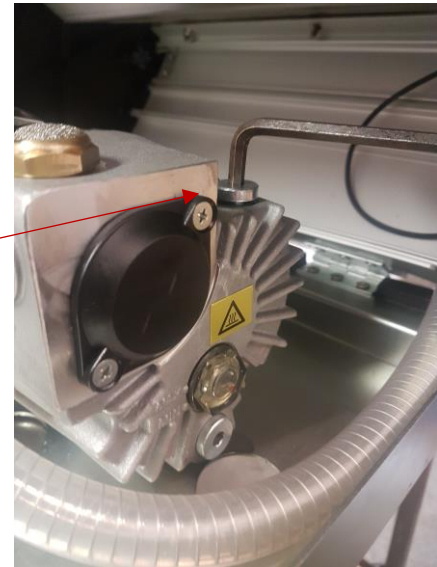
**Step 4:** Lift the super structure completely, taking care not to pull the electrical plant. Use a metal rod located on the left hand side, inside of the machine, to secure the superstructure in an “Opened” position.

**Step 5:** Place a basin under the machine, directly underneath the “oil drainage hole” and unscrew the oil drainage plug (anti-clockwise).



**Step 6:** Allow the used oil to drain into the basin underneath. Once the pump chamber is emptied completely, screw the oil drainage plug back in place.

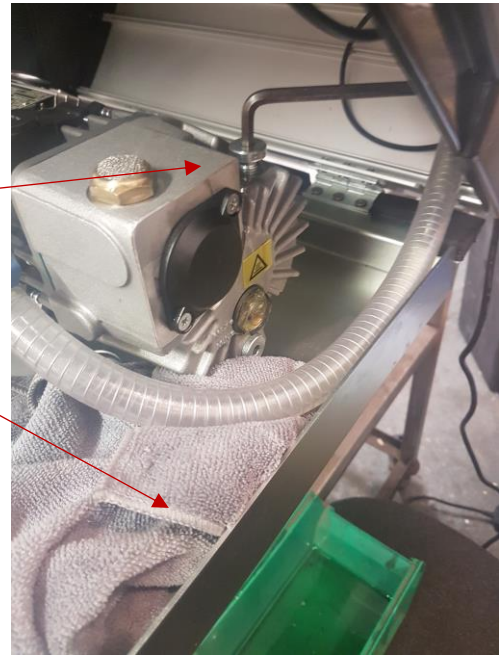
**Step 7:** Once the drainage plug is screwed back onto the unit, unscrew the “Oil loading plug” (anti-clockwise)



**Step 8:** Pour new oil into the oil loading hole making sure you do not go above the “Max” Line located on the side of the “Oil inspection window”.



**Step 9:** Once new oil is filled, screw the “oil loading plug” back onto the unit and clean any excess oil.



**Step10:** Lower the super structure (making sure no electrical components have been disconnected during the oil change procedure) and fasten the three profile locking screws.



## Resetting the oil message

**Step 1:** Plug the machine back into the mains.

**Step 2:** Press and hold the ON/OFF button at the front of the machine and at the same time switch the toggle switch (located on the right side of the machine) to the ON position.

Once the above procedure is carried out a message should appear on the display stating: **OIL MESSAGE RESET**



Now switch the machine back **ON**, heat up the oil (following the instructions in the manual) and you are ready to go!

**FEM supplies 500 ml bottles of the oil designated for the vacuum packing machines. Please see below:**



**Part Number:S2P100**

In the case of machine failure, please contact the **FEM Service Team**.

## **HOW TO GET IN TOUCH**

**T: 01355 244 111 | E: [service@fem.co.uk](mailto:service@fem.co.uk) | W: [www.fem.co.uk/contact](http://www.fem.co.uk/contact)**