# robot d coupe®





- CL 60 E
- CL 60 E V.V.





#### **DECLARATION OF CONFORMITY**

#### Robot-Coupe SNC:

Declares that the machines identified by their type above, comply with:

- The essential requirements of the following European directives and with the corresponding national regulations:
- Directive «Machinery» 2006/42/EC,
- Directive «Low voltage» 2006/95/EC,
- Directive «Electromagnetic compatibility» 2004/108/EC,
- Regulation (EC) n°1935/2004 «Materials and articles intended to come into contact with food»,
- Regulation (EU) n°10/2011 «Plastic materials and articles intended to come into contact with food»,
- Directive «Reduction of Hazardous Substances (RoHS) 2002/95/EC,
- Directive «WEEE» 2002/96/EC,
- The requirements of the European harmonized standards and with the standards specifying the hygiene and safety requirements:

- EN 12100 -1 & 2 2004: Safety of machinery General principles for design,
- EN 60204-1 -2006: Safety of machinery Electrical equipment of machines,
- EN 12852: Food Processors and Blenders,
- EN 1678-1998: Vegetable Cutting Machines,
- EN 454: Blender-Mixers,
- EN 12853: Hand-held Blenders and Whisks (stick blenders),
- EN 14655: Bread Slicers,
- EN 13208: Vegetable Preparation Machines,
- EN 13621: Salad Spinners,
- EN 60529-2000: Degrees of protection,
- IP 55 for the electrical controls,
- IP 34 for the machines.

Signed in Montceau en Bourgogne on 19 February 2013

Alain NODET
Industrial Director

## SUMMARY

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## **ROBOT-COUPE S.N.C., LIMITED WARRANTY**

Your new ROBOT-COUPE appliance is warranted to the original buyer for a period of one year from the date of sale if you bought it from ROBOT-COUPE S.N.C. If you bought your ROBOT-COUPE product from a distributor your product is covered by your distributor's warranty (Please check with your distributor terms and conditions of the warranty).

The ROBOT-COUPE S.N.C. limited warranty is against defects in material and/or workmanship.

## THE FOLLOWING ARE NOT COVERED BY THE ROBOT-COUPE S.N.C. WARRANTY:

1 - Damage caused by abuse, misuse, dropping, or other similar damage caused by or resulting from failure to follow assembly, operating, cleaning, user maintenance or storage instructions.

- **2** Labour to sharpen and/ or replacements for blades which have become blunt, chipped or worn after a normal or excessive period of use.
- **3** Materials or labour to replace or repair scratched, stained, chipped, pitted, dented or discoloured surfaces, blades, knives, attachments or accessories.
- **4** Any alteration, addition or repair that has not been carried out by the company or an approved service agency.
- **5** Transportation of the appliance to or from an approved service agency.
- **6** Labour charges to install or test new attachments or accessories (i.e., bowls, discs, blades, attachments) which have been arbitrarity replaced.
- **7** The cost of changing direction-of-rotation of three-phase electric motors (installer is responsible).

**8** - SHIPPING DAMAGES. Visible and latent defects are the responsibility of the freight carrier. The consignee must inform the carrier and consignor immediately, or upon discovery in the case of latent defects.

KEEP ALL ORIGINAL CONTAINERS AND PACKING MATERIALS FOR CARRIER INSPECTION.

Neither ROBOT-COUPE S.N.C. nor its affiliated companies or any of its distributors, directors, agents, employees, or insurers will be liable for indirect damage, losses, or expenses linked to the appliance or the inability to use it.

The ROBOT-COUPE s.n.c. warranty is given expressly and in lieu of all other warranties, expressed or implied, for merchantability and for fitness toward a particular purpose and constitutes the only warranty made by ROBOT-COUPE s.n.c. France.



## **IMPORTANT WARNING**

WARNING: In order to limit accidents such as electric shocks or personal injury or fire, and in order to limit material damage due to misuse of the appliance, please read these instructions carefully and follow them strictly. Reading the operating instructions will help you get to know your appliance and enable you to use the equipment correctly. Please read these instructions in their entirety and make sure that anyone else who may use the appliance also reads them beforehand.

#### UNPACKING

- Carefully remove the equipment from the packaging and take out all the boxes or packets containing attachments or specific items.
- WARNING some of the tools are very sharp e.g. blades, discs, etc..

#### **INSTALLATION**

 We recommend you install your machine on a perfectly stable solid base.

#### **CONNECTION**

- Always check that your mains supply corresponds to that indicated on the identification plate on the motor unit and that it can withstand the amperage.
- The machine must be earthed.
- With the three-phase version, always check that the blade rotates in an anti-clockwise direction.

#### **HANDLING**

• Always take care when handling the blades or discs, as they are extremely sharp.

#### USE

- Never try to override the locking and safety systems.
- Never insert an object into the container where the food is being processed.
- Never push the ingredients down with your hand.
- Do not overload the appliance.
- Never switch the appliance on when it is empty.

#### **CLEANING**

- As a precaution, always unplug your appliance before cleaning it.
- Always clean the appliance and its attachments at the end of each cycle.
- Never immerse the motor base in water.
- For parts made from aluminum, use cleaning fluids intended for aluminum.
- For plastic parts , do not use detergents that are too alkaline (i.e. containing too much caustic soda or ammonia).

• Robot-Coupe can in no way be held responsible for the user's failure to follow the basic rules of cleaning and hygiene.

#### **MAINTENANCE**

- Before opening the motor housing, it is absolutely vital to unplug the appliance.
- Check the seals and washers regularly and ensure that the safety devices are in good working order.
- It is particularly important to maintain and check the attachments since certain ingredients contain corrosive agents, e.g. citric acid.
- Never operate the appliance if the power cord or plug has been damaged or if the appliance fails to work properly or has been damaged in any way.
- Do not hesitate to contact your local Maintenance Service if something appears to be wrong.



#### INTRODUCTION TO YOUR NEW VEGETABLE PREPARATION MACHINE CL 60 E • CL 60 E V.V.

The CL 60 is perfectly geared to professional needs. It can perform any number of tasks, which you will gradually discover as you use it.

**The CL 60 "E" version** is built from stainless steel (100% stainless steel motor base and automatic feed head). It has been designed to operate at **two speeds, 375 and 750 rpm**, in order to ally accuracy of cut with rapidity.

It can be fitted with any one of 4 different feed heads, in order to increase the machine's output, make the user's job easier and offer the most appropriate tool for each type of preparation. The heads are designed to be tilted in line with the motor base, in order to reduce space and facilitate use.

The CL 60 is supplied with a wide range of discs and grids to satisfy even the most demanding chefs when it comes to processing fruit and vegetables, as they can be used for slicing, ribbon cutting, grating, shredding, dicing, chipping and ripple-cutting.

Its numerous functions will open the door to a whole new culinary world.

Thanks to its simple design, all components requiring frequent handling for maintenance or cleaning can be fitted and removed in a trice.

To make things easier for you, this manual supplies a breakdown of all the various fitting operations.

These instructions contain important information designed to help the user get the most out of the CL60 vegetable preparation machine.

We therefore recommend that you read them carefully before using your machine.

We have also included a few examples of use to help you get the feel of your new machine and appreciate its many advantages.

## SWITCHING ON THE MACHINE

#### ADVICE ON ELECTRICAL CONNECTIONS

Before plugging in your appliance, check that your power supply corresponds to that indicated on the machine's identification plate.



#### WARNING

THIS APPLIANCE MUST BE PLUGGED INTO AN EARTHED SOCKET (RISK OF ELECTROCUTION).

#### CL 60 Three-phase

ROBOT-COUPE CL 60 models are fitted with various types of motors :  $230 / 400 \, \text{V}$  switchable  $/ 50 \, \text{Hz} / 3$ 

400 V / 50 Hz / 3

220 V / 60 Hz / 3

380 V / 60 Hz / 3

The machine is supplied with a cable to which you simply attach the appropriate electrical plug for your system. The cable has four wires, one earth wire, plus three phase wires.

#### If you have a 4-pin plug:

- 1) Connect the green and yellow earth wire to the earth pin.
- 2) Connect the three other wires to the remaining pins.

**If you have more than 4 pins** in the plug please note the ROBOT-COUPE does not require a **neutral** wire.

Switch on the empty machine, making sure that the blade is rotating properly in an anti-clockwise direction.

On the motor unit, a red arrow marks the blade rotation direction. If the blade turns in a clockwise direction, swap over two wires:

### Since GREEN/YELLOW is the earth, DO NOT DISCONNECT.

Swap either: the 1 and the 2

the **1** and the **3** 

the 2 and the 3

#### CL 60 V.V. Single phase (variable speed)

This model is fitted with a 180-260V/50-60 Hz three-phase motor.

However, the machine has a single-phased power supply, which a frequency regular converts into three-phase.

The machine is supplied with a power cord to which you simply attach the appropriate electrical plug for your system. The cable has 3 wires: one earth wire, plus a phase conductor and a neutral wire.

The machine must be fitted with a 20-amp plug.

#### CONTROL PANEL



"Off" button

#### 2 green button:



"On" button for the first speed (375 rpm)



"On" button for the second speed (750 rpm)



CL 60 V.V.: Speed Variation from 100 to 1000 rpm.

## FUNCTIONS OF HOPPERS AND THEIR TOOLS

#### • PUSHER FEED-HEAD

This hopper allows you to prepare all types of vegetables:

- the large feed hopper is used to prepare bulky vegetables such as cabbage, celery, lettuce, etc.,
- the tube is used to prepare long or fragile fruit or vegetables.



The lever-fitted feed tube can be adjusted to 3 positions depending on the height of the operator. To change the position, loosen the attachment and adjust to the desired position.



Two types of tool are designed for the lever-type hopper:

1) **The loading cone**, which guides the vegetables (except for cabbage) towards the blades. This tool must be screwed firmly onto the motor shaft.



2) **The hollowing cutter** used only to prepare cabbage.



A **special tool** for **unlocking** the cabbage corer.

#### • HOLE FEED HEADS

#### 4 TUBES FFFD-HFAD

This feed-head is equipped with 4 straight holes: 2 straight tubes of 50 mm diameter and 2 straight tubes of 70 mm diameter.

This hopper is designed for the preparation of long



vegetables like carrots, cucumbers,leeks, etc., or of fragile fruit and vegetables such as tomatoes, bananas, etc.

#### STRAIGHT AND SLOPING TUBE HOPPER

This hopper consists of two straight tubes with a diameter of 75 mm diameter, a 50 mm insert and 2 pushers of 50 mm and 70 mm. The insert allows you to modify the diameter of the tubes.



This hopper performs the same functions as the one described above with its straight tube. But it is different in that it is equipped with a sloping tube especially designed for slanted cutting.

No special tool is required to attach these hoppers onto the disc.

#### • AUTOMATIC FEED-HEAD

This hopper is intended for continuous cutting tasks.

It is ideal for slicing delicate vegetables such as mushrooms and tomatoes, grating carrots, slicing potatoes and cutting french fries, to mention but a few of its uses.



This hopper is not suitable for certain specific tasks, such as:

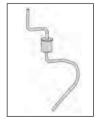
- slicing long vegetables (use the hole feed-heads).
- preparing bulky vegetables which are too big to be fed into this hopper (use the pusher feed-head).

Make sure that the agitator is in place, in order to avoid blockages and variations in cutting quality. It is vital that this tool be fitted each time the automatic hopper is used.

Two types of tool are designed for the lever-type hopper:

1) **The agitator**, which guides the vegetables (except for cabbage) towards the blades.





2) Introducing the vegetables too quickly can result in a logiam. If this occurs, clear the blockage using **the crank** supplied for that purpose (all other means are strictly prohibited).

The crank serves to clear the machine if it becomes clogged up with bulky vegetables.

## INSTALLING THE DISCS AND TOOLS

#### Two ejection tools:

The CL 60 is supplied with two ejection tools. The white ejector has been specially designed to cope with cabbage. For all other vegetables, use the black plastic ejector disc.





• With the motor unit facing you, slot the black or white ejection tool onto the motor shaft and check that it is properly positioned at the bottom of the bowl.



#### **2** Position your chosen disc:

#### a) If you have opted for a slicing, grating or julienne disc:

Position the disc on the motor shaft. To ensure that it is correctly positioned, turn it in a clockwise direction.



#### b) You have chosen a dicing unit:

i.e. a grid and a special slicing disc for diced vegetables.

Slicing discs and dicing grids can be mounted in the following combinations:

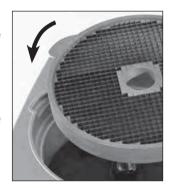
Dicing	grid 5x5	8x8	10x10	14x14	20x20	25x25
Slicer	mm	mm	mm	mm	mm	mm
5 mm	•					
8 mm		•				
10 mm			•			
14 mm				•		
20 mm	1				•	
25 mm						•

You will find all the combinations marked • on our machines and accessories price list.

The dimensions of the dicing grid should always be equal to or greater than those of the slicing disc.

Place the dicing grid in the bowl of the vegetable processor.

Make sure that the spur on the grid is fully engaged in the locking slot of the motor unit.



Next, fit the corresponding slicing disc (straightedged blade) and rotate in a clockwise direction to ensure that it is correctly positioned.

## c) If you want to use the French fries potatoes cutting equipment:

This equipment comprises a French fries grid and a special French fries slicing disc.

## WARNING PUSHER FEED HEAD



To get the very best results when cutting french fries, remember to insert the removable divider in the hopper and load the potatoes into the left-hand compartment (see photo opposite).

Position the French fries grid in the vegetable preparation bowl.

Check that it is correctly positioned with the French fries plate positioned at the outlet.



No tools (loading cone or cabbage corer) are required when using the divider.



Next fit the appropriate slicing disc and rotate in a clockwise direction to check that it i correctly positioned.

## The choice of disc-fixing tool will vary according to the hopper and the type of vegetable:

Hopper Vegetable		Tool		
Pusher All types except for cabbage and french fries		Loading cone		
Pusher	Cabbage	Cabbage corer + key	+	
Pusher	French fries	Removable partition		
Automatic	All	Agitator	A	
4-hole	All	No tool		

Screw the tool (unless you are using the removable partition) firmly onto the motor shaft.

## INSTALLING THE HOPPERS

#### • PUSHER FEED-HEAD

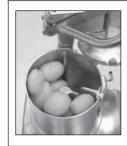
#### **USING THE FEED TUBE**

Fill the feeder right up to the top with vegetables. Apply a downwards pressure on the pusher and maintain it until all the vegetables have been processed.

Always press the vegetables down with a pusher toimprove cutting efficiency.

#### **HOW TO USE THE CYLINDRICAL HOPPER**

#### MARNING



To get the very best results when cutting french fries, remember to insert the removable divider in the hopper and load the potatoes into the left-hand compartment (see photo opposite).

• Position the veg prep hopper on the motor unit. The locking handle should be facing you, on the right.



**2** Slide the hinge pin into the slots provided at the back of the motor base.

Next, lock the lid onto the motor unit using the locking handle.

- Fill the feeder right up to the top with vegetables.
- Lower the pusher so that it is flush with the top of the feed opening.

- Press the pusher down to guide the food through the machine. The exact amount of pressure required will depend on the nature of the cut, bearing in mind that too much force reduces cutting quality without increasing throughput.
- Cut cabbages in half and remove the core before processing, in order to avoid unnecessary strain and ensure an end-product of a higher quality.
- Lift the pusher and allow access to the feed tube.

#### HOLE FEED HEADS

• Position the 4-hole hopper, or the straight and inclined hole hopper, on the motor unit. The locking handle should now be facing you, on the right.







② Slip the hinge pin into the locations provided at the back of the motor base. The locking handle should now be facing you, on the right.

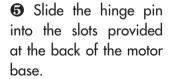
#### AUTOMATIC FEED-HEAD

• et • Proceed as specified for the pusher-feed head.

Screw the agitator onto the motor shaft. Screw the agitator onto the motor shaft.



• Position the automatic hopper on the motor base. The fastening hook is now facing you on your right.



Then, lock the lid onto the motor base using the fastening hook.





**6** Insert the crank into the central hub of the head. Turn it until the part is inside the hub.

## CHANGING THE DISCS

The machine should be switched off (by pressing the red push-button) before starting to change the disc.

• With the motor unit facing you, use your right hand to release the aluminium fastening hook used to lock the hopper onto the motor base.

#### 2 a) Feed opening fitted with a lever:

Lift the pusher and release the bowl by tilting it to the left so that the hopper can be tittled backwards. Then inscrew the loading cone or the hollowing cutter. For the hollowing cutter, use the dismantling tool provided for that purpose.

#### b) With hole feed-head:

First remove the inserts and the pushers and then lift the fastening hood in order to tilt the hopper backwards to release the bowl.

#### c) Automatic feeder:

Lift the fastening hook in order to tilb the hopper backwards to release the bowl.

3 Free the disc by lifting it by its edges.

For dicing equipment, you are advised to pull out the grid and disc assembly together. Then remove the discharge disc using the two holes.

If the disc is stuck, turn it slightly in the anticlockwise direction.

When fitting dicing equipment, it is advisable to clean the inside of the bowl thoroughly with a damp cloth or sponge, especially the part onto which the grid is to be fitted.

We recommend that your remove the grid and disc together. To make the job easier, turn the ejector disc.

Always use a properly cleaned grid. Never process soft foodstuffs after hard ones without properly cleaning the grid beforehand.

Use our **D-Clean Kit** (ref. 39881) to clean your 5x5, 8x8 and 10x10 dicing grids quickly and easily.

- Then fit the discharge disc, the slicing, grating or julienne disc, or the dicing equipment as described in steps 1) and 2) in the previous section on the relevant hopper.
- **6** Close the hid using the fastening hook.

## CHOOSING THE RIGHT DISC

# \$0,6 amands \$0,8 cabbage \$1 carrot / cabbage / cucumber / onion / potato / leek \$2/\$3 lemon / carrot / mushroom / cabbage / potato / cucumber / courgette / onion / leek / bell pepper \$4/\$6 courgette / beetroot / carrot /mushroom / cucumber / bell pepper /radish / lettuce / potato / leek / tomato \$8/\$10 courgette / potato / courgette / carrot \$14 potato / courgette / carrot

#### **RIPPLE CUT SUCER**

R 2	beetroot / potato / carrot / courgette
R 3	beetroot / potato / carrot / courgette
R 5	heetroot / notato / carrot / courgette

#### **GRATER**

G 1,5	celeriac / cheese	G 7	cabbage / cheese
G 2	carrot / celeriac / cheese		cabbage / cheese
G 3	carrot	Parmes	ın/chocolate
G 5	cabbage / cheese	Radish	

#### **JULIENNE**

J 1x8	carrot / celeriac / potato / courgette
J 2x2	carrot / celeriac / potato
J 2,5x2,5	carrot
J 2x4	carrot / beetroot / courgette / potato
J 2x6	carrot / beetroot / courgette / potato
J 2x10	carrot / beetroot / courgette / potato / celeriac
J 4x4	egglant / beetroot / courgette / potato
J 6x6	egglant / beetroot / celeriac / courgette / potato
J 8x8	céleriac / patato

#### DICE

D 5x5	carrot /courgette / cucumber / celeriac
D 8x8	potato / carrot / courgette / beetroot
D 10x10	potato / carrot / courgette / beetroot /turnip / onion / apple (fruit)
D 14x14	potato / carrot / courgette / turnip / celeriac
D 20x20	potato / carrot / courgette / pineapple / turnip
D 25x25	potato / courgette / turnip / apple (fruit) / melon / watermelon
D 50X75	salad

#### **FRENCH FRIES**

F 8x8	potato
F 10x10	potato
F 10x16	potato

#### **CLEANING**

#### À

#### WARNING

As a precaution, always unplug your appliance before cleaning it (risk of electrocution).

After removing the head of the vegetable preparation machine, take off the disc, followed by the grid and discharge plate where necessary.

Dishwashers are best avoided in order to prevent the aluminium from becoming tarnished. Instead we recommend that you clean the machine by hand using washing-up liquid.

If you do put your machine in a dishwasher, we suggest that you use a detergent designed specially for aluminium.

Never immerse the motor base in water. Clean it with a damp cloth or sponge.



#### IMPORTANT

Check that your detergent is suitable for cleaning plastic parts. Some washing agents are too alkaline (e.g. high levels of caustic soda or ammonia) and totally incompatible with certain types of plastic, causing them to deteriorate rapidly.

#### **MAINTENANCE**

#### MOTOR SEAL

The motor seal on the shaft should be lubricated regularly using a food safe lubricant.

In order to keep the motor completely watertight, it is advisable to check the motor seal regularly for wear and tear and replace if necessary.

The motor seal can be easily replaced without having to remove the motor, so we strongly advise you to ensure that is in good condition.

#### • BLADES AND PLATES

The blades on all our discs are wearing parts that need to be replaced from time to time, in order to maintain consistently high cutting quality.

#### • GRATING DISCS

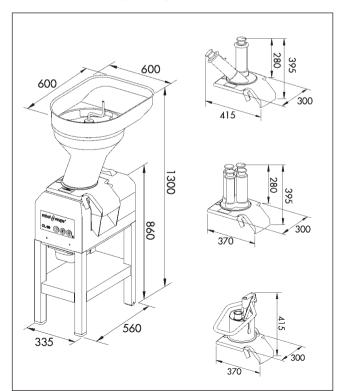
Grating discs deteriorate over time. We recommend you replace them from time to time, in order to maintain consistently high cutting quality

## TECHNICAL SPECIFICATIONS

#### WEIGHT

	Net	Gross
Motor base	43 kg	57 kg
Automatic feed-head	13 kg	16 kg
Pusher feed-head	7 kg	12 kg
Hole feed-heads	8 kg	11 kg
Trolley	8 kg	10 kg
Disc	0,5 kg	0,6 kg

#### • DIMENSIONS (in mm)



#### WORKING HEIGHT

We advise you to place your CL 60 on a stable surface. There is no recommended working height as this is a floor-standing model.

#### NOISE LEVEL

The equivalent continuous sound level when the CL 60 is operating on no-load is less than 70 dB (A).

#### • ELECTRICAL DATA

CL 60 V.V. single-phase supply

Motor	Speed (rpm)	Intensity (amp.)	
230 V/50-60 Hz	100 to 1000	5,8	

#### CL 60 three-phase

Motor	Speed (rpm)	Intensity (amp.)
230/400 V/50 Hz	375	230 V=4,5 400 V=2,6
switchable	750	230 V=4,1 400 V=2,3
400 V/50 Hz	375	2,7
400 V/ 30 HZ	750	3,4
220 V/60 Hz	450	4,7
220 V/ 00 HZ	900	6,5
380 V/60 Hz	450	2,5
300 V/ 00 HZ	900	3,5

- Power shown on data plate.

#### WARNING

## THE DISCS ARE EXTREMELY SHARP. HANDLE WITH CARE.

The CL 60 is fitted with magnetic safety system which stops the motor as soon as the large hopper or lid is opened, thus preventing any access to the cutting tool while it is in motion.

As soon as the lid opens, the motor stops.

To restart your machine, simply relock the lid and press the green switch.

When using the hopper equipped with a lever, the motor is stopped as soon as the lever is removed from the bowl. To start the machine again, you should simply position the lever at the aligned with the base of the bowl.

These models are fitted with a **thermal safety device** which automatically stops the motor if the machine is left on for too long or is overloaded.

The hinge pin must be fitted in its position at the back of the motor unit before the machine is switched on.



#### REMINDER

Never try to override the locking and safety systems.

Never insert an object into the container where the food is being processed.

Never push the ingredients down with your hand.

Do not overload the appliance.

Never switch the appliance on when it is empty.



#### • CHARACTERISTICS

The CL 60 V.V. variable speed model allows for an even greater quality of cut thanks to a range of speeds going from 100 to 1000 rpm.

This speed variation allows you to adapt the speed according to the type of cut and texture of the fruit or vegetable being processed. This guarantees optimum accuracy and quality of cut.

The standard CL 60 V.V. variable speed model is fitted with a stainless steel automatic feed head. It can be equipped as an option with a pusher feed head and a hole feed head.

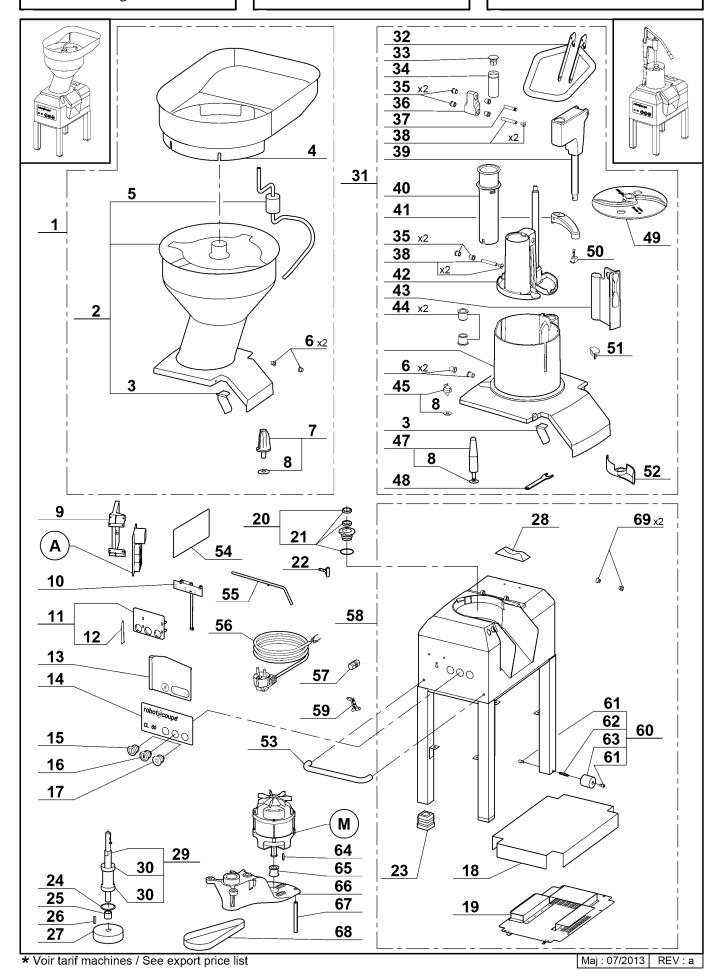
#### **STANDARDS**

Consult the declaration of compliance on page 2.

robot@coupe®

**CL 60 E** 

N° de série / Serial number - XXX ---- --





#### **CL 60 E**

N° de série / Serial number - XXX ---- --

Index	Pièce / Part	Désignation	Description
1	39 681	GOULOTTE AUTOMATIQUE INOX	STAINLESS STELL BULK FEED HEAD
2	29 928	GOULOTTE	FEED HEAD
3	29 925	ENS. TAQUET D'ACCROCHAGE	LID LATCH ASSEMBLY
4	117 774	PLATEAU D'ALIMENTATION	FEEDING TRAY
5	117 775	MANIVELLE	CRANK
6	39 705	ENS BAGUE EPAULEES (Qté=2)	SHOULDERED RING ASSEMBLY
7	117 777	AGITATEUR	AGITATOR
8	117 200	RONDELLE ANTI FRICTION	ANTI-FRICTION WASHER
9	117 809	SUPPORT PLATINE	CIRCUIT BOARD SUPPORT
10	117 813	CARTE BOUTONS	SWITCHES BOARD
11	29 533	ENS. SUPPORT PLATINE	CONTROL BOARD SUPPORT ASSEMBLY
12	117 703	CLAVETTE FIXATION PLASTIQUE	PLASTIC KEY
13	118 586	SUPPORT PLATINE	CONTROL BOARD SUPPORT
14	403 979	PLAQUE FRONTALE	FRONT PLATE
15	502 170	BOUTON VERT VITESSE 1	GREEN KNOB SPEED 1
16	503 268	BOUTON VERT VITESSE 2	GREEN KNOB SPEED 2
17	502 169	BOUTON ROUGE	RED KNOB
18	118 850	PLATEAU DE RENFORT	REINFORCEMENT TRAY
19	118 849	PLAQUE DE FOND	BOTTOM PLATE
20	29 907	ENS. DOUILLE ETANCHEITE	SEALING SOCKET ASSEMBLY
21	29 906	ENS. JOINTS ETANCHEITE	SEALS ASSEMBLY
22	29 451	ENS. ILS COUVERCLE	LID SAFETY SWITCH ASSEMBLY
23	118 527	PIED CAOUTCHOUC (Qté=2)	RUBBER FOOT (Qty=2)
24	200 008	CIRCLIPS Ø 52 INT	BUSHING
25	118 584	ENTRETOISE H 22,5	SPACER H 22,5
26	203 157	CLAVETTE 6x6x30	KEY 6x6x30
27	118 585	POULIE RECEPTRICE	DRIVEN PULLEY
28	39 087	BUTEE COUVERCLE CAOUTCHOUC	RUBBER LID STOP
29	29 915	ENS. AXE	SHAFT ASSEMBLY
30	504 328	ROULEMENT (6304 2RS)	BALL BEARING
31	39 673	COUVERCLE COMPLET	COMPLETE FEED LEAD
32	39 684	POIGNEE CL60E	HANDLE CL60E
33	39 663	BUTEE DE POUSSOIR	PUSHER ABUTMENT
34	39 672	BAGUE DE GLISSEMENT	RING OF SLIDING
35	39 664	BAGUE EPAULEE (Qté=2)	SHOULDERED RINGS (Qty=2)
36	39 665	BIELLETTE ARRIERE	BACK TIEROD
37	39 666	AXE PIVOT 8x40 MOL	AXLE 8x40
38	39 667	AXE PIVOT 8x50	AXLE 8x50
39	39 668	GUIDE POUSSOIR MONTE	PUSHER GUIDE ASSEMBLY
40	39 662	POUSSOIR CAROTTE	CARROTS PUSHER
41	39 671	PORTE AIMANT MONTE	MAGNET HOLDER ASSEMBLY
42	39 669	POUSSOIR LEGUME MONTEE	VEGETABLE PUSHER ASSEMBLY
43	39 660	CLOISON AMOVIBLE	REMOVABLE WALL
44	39 670	PALIER EPAUL 15x25 (Qté=2)	SHOULDERED RINGS 18x25 (Qty=2)
45	29 692	ENSEMBLE EVIDOIR	GOUGE ASSEMBLY
47	29 156	ENS. CONE CHARGEMENT	FEEDING CONE ASSEMBLY
48	118 436	CLEF EVIDOIRE	GOUGE WRENCH
49	102 690	DISQUE EVACUATEUR	DISCHARGE PLATE
50	29 706	ENSEMBLE BUTEE POUSSOIR	PUSHER STOP ASSEMBLY
51	117 321	BUTEE ANTI FRICTION	ANTI-FRICTION STOP
52	118 420	EVACUATEUR CHOUX	CABBAGE DISCHARGE PADDLE
53	39 682	POIGNEE BATI	HANDLE
54	407 295	PLAQUE DISQUES	DISCS PLATE
55	118 582	TIGE DE VERROUILLAGE	LOCKING ROD
56 57	503 272	CABLE D'ALIMENTATION	POWER CORD
57	39 071	ENSEMBLE ARRET DE CABLE	STRAIN RELIEF ASSEMBLY

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#### **CL 60 E**

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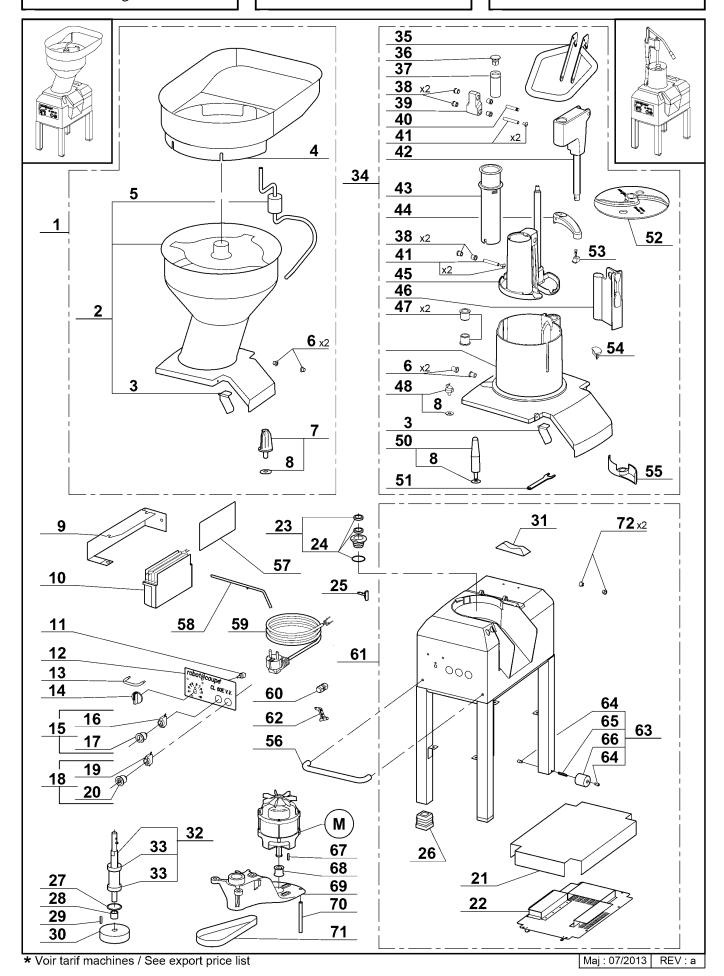
Index	Pièce / F	Part	Désignation		Description			
58	39 6	83	ENSEMBLE BATI		MOTOR HOUSING FRAME	MOTOR HOUSING FRAME ASSEMBLY		
59	29 9	14	ENS. ILS TAQUET D'ACCRO	OCHAGE	LID LATCH SAFETY SWIT	LID LATCH SAFETY SWITCH ASSEMBLY		
60	29 9	80	ENS. ROULETTE		WHEEL ASSEMBLY	WHEEL ASSEMBLY		
61	118 5	66	AXE ROULETTE		WHEEL SHAFT	WHEEL SHAFT		
62	118 5	67	RESSORT ROULETTE		WHEEL SPRING	WHEEL SPRING		
63	118 5	65	ROULETTE		WHEEL			
64	203 1	64	CLAVETTE 6x6x25		KEY 6x6x25			
65	100 8	69	POULIE MOTRICE		DRIVING PULLEY			
66	118 5	29	SUPPORT MECANIQUE		MECHANICAL SUPPORT			
67	203 1	04	VIS D'APPUI		SUPPORTING SCREW	SUPPORTING SCREW		
68	500 8	45	COURROIE 670 5M 25		BELT 670 5M 25	BELT 670 5M 25		
69	29 0	058 ENS BAGUE EPAULEES (Qté=2)		SHOULDERED RING ASSI	SHOULDERED RING ASSEMBLY			
Index Désignation Description								
A	\ F	PLATI	INE		CONTROL BOARD			
N	<b>1</b> N	ИОТЕ	EUR		MOTOR			
			- ahi	Valtara	Δ.			
		IVI	achine	Voltage	Α	M		
	2310 /	231	3 / 2319 / 2325	400/50/3	103 700	303 105		
	2314 / 2320 / 2326		380/60/3	103 700	303 107			
	2315 / 2321 / 2327		220/60/3	103 700	303 106			
	2316 / 2322 / 2328			230/400/50/3	113 700	303 108		

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**CL 60 E V.V.** 

N° de série / Serial number - XXX ---- --





#### **CL 60 E V.V.**

N° de série / Serial number - XXX ----

Index	Pièce / Part	Désignation	Description			
1	39 681	GOULOTTE AUTOMATIQUE INOX	STAINLESS STELL BULK FEED HEAD			
2	29 928	GOULOTTE	FEED HEAD			
3	29 925	ENS. TAQUET D'ACCROCHAGE	LID LATCH ASSEMBLY			
4	117 774	PLATEAU D'ALIMENTATION	FEEDING TRAY			
5	117 775	MANIVELLE	CRANK			
6	39 705	ENS BAGUE EPAULEES (Qté=2)	SHOULDERED RING ASSEMBLY			
7	117 777	AGITATEUR	AGITATOR			
8	117 200	RONDELLE ANTI FRICTION	ANTI-FRICTION WASHER			
9	119 126	SUPPORT VARIATEUR	VARIATOR SUPPORT			
10	501 466	VARIATEUR	VARIATOR			
11	501 947	POTENTIOMETRE	POTENTIOMETER			
12	403 981	PLAQUE FRONTALE	FRONT PLATE			
13	29 220	ENS. PROTECTEUR	PROTECTOR ASSEMBLY			
14	117 073	POIGNEE POTENTIOMETRE	POTENTIOMETER HANDLE			
15	502 174	ENS. BOUTON MARCHE	START KNOB ASSEMBLY			
16	500 846	BLOC CONTACT VERT	GREEN SWITCH BLOCK			
17	502 170	BOUTON VERT	GREEN KNOB			
18	502 173	ENS. BOUTON ARRET	STOP KNOB ASSEMBLY			
19	500 847	BLOC CONTACT ROUGE	RED SWITCH BLOCK			
20	502 169	BOUTON ROUGE	RED KNOB			
21	118 850	PLATEAU DE RENFORT	REINFORCEMENT TRAY			
22	118 849	PLAQUE DE FOND	BOTTOM PLATE			
23	29 907	ENS. DOUILLE ETANCHEITE	SEALING SOCKET ASSEMBLY			
24	29 906	ENS. JOINTS ETANCHEITE	SEALS ASSEMBLY			
25	29 451	ENS. ILS COUVERCLE	LID SAFETY SWITCH ASSEMBLY			
26	118 527	PIED CAOUTCHOUC (Qté=2)	RUBBER FOOT (Qté=2)			
27	200 008	CIRCLIPS Ø 52 INT	BUSHING			
28	118 584	ENTRETOISE H 22,5	SPACER H 22,5			
29	203 157	CLAVETTE 6x6x30	KEY 6x6x30			
30	118 585	POULIE RECEPTRICE	DRIVEN PULLEY			
31	39 087	BUTEE COUVERCLE CAOUTCHOUC	RUBBER LID STOP			
32	29 915	ENS. AXE	SHAFT ASSEMBLY			
33	504 328	ROULEMENT (6304 2RS)	BALL BEARING			
34	39 673	COUVERCLE COMPLET	COMPLETE FEED LEAD			
35	39 684	POIGNEE CL60E	HANDLE CL60E			
36	39 663	BUTEE DE POUSSOIR	PUSHER ABUTMENT			
37	39 672	BAGUE DE GLISSEMENT	RING OF SLIDING			
38	39 664	BAGUE EPAULEE (Qté=2)	SHOULDERED RINGS (Qty=2)			
39	39 665	BIELLETTE ARRIERE	BACK TIEROD			
40	39 666	AXE PIVOT 8x40 MOL	AXLE 8x40			
41	39 667	AXE PIVOT 8x50	AXLE 8x50			
42	39 668	GUIDE POUSSOIR MONTE	PUSHER GUIDE ASSEMBLY			
43	39 662	POUSSOIR CAROTTE	CARROTS PUSHER			
44	39 671	PORTE AIMANT MONTE	MAGNET HOLDER ASSEMBLY			
45	39 669	POUSSOIR LEGUME MONTEE	VEGETABLE PUSHER ASSEMBLY			
46	39 660	CLOISON AMOVIBLE	REMOVABLE WALL			
47	39 670	PALIER EPAUL 15x25 (Qté=2)	SHOULDERED RINGS 18x25 (Qty=2)			
48	29 692	ENSEMBLE EVIDOIR	GOUGE ASSEMBLY			
50	29 156	ENS. CONE CHARGEMENT	FEEDING CONE ASSEMBLY			
51	118 436	CLEF EVIDOIRE	GOUGE WRENCH			
52	102 690	DISQUE EVACUATEUR	DISCHARGE PLATE			
53	29 706	ENSEMBLE BUTEE POUSSOIR	PUSHER STOP ASSEMBLY			
54	117 321	BUTEE ANTI FRICTION	ANTI-FRICTION STOP			
55	118 420	EVACUATEUR CHOUX	CABBAGE DISCHARGE PADDLE			
56	39 682	POIGNEE BATI	HANDLE			
57	407 295	PLAQUE DISQUES	DISCS PLATE			



#### **CL 60 E V.V.**

N° de série / Serial number - XXX ----

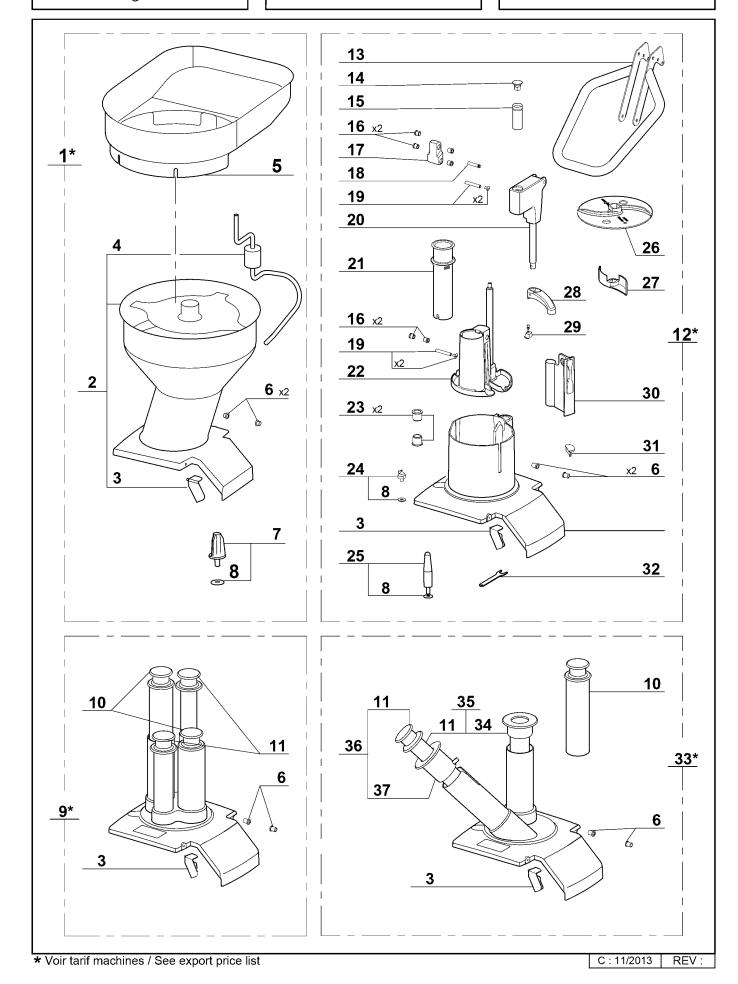
2311 / 2317 / 2323 / 2329			230/50/1	303 112	
Machine			Voltage	М	
M MOTEUR			MOTOR		
Index Désignation		gnation	Description		
72	29 058	ENS BAGUE EPAULEES (Qté=2)	SHOULDERED RING ASSEMBLY		
71	500 845	COURROIE 670 5M 25	BELT 670 5M 25		
70	203 104	VIS D'APPUI	SUPPORTING SCREW		
69	118 529	SUPPORT MECANIQUE	MECHANICAL SUPPORT		
68	100 869	POULIE MOTRICE	DRIVING PULLEY		
67	203 164	CLAVETTE 6x6x25	KEY 6x6x25		
66	118 567	ROULETTE	WHEEL SPRING WHEEL		
64 65	118 566 118 567	AXE ROULETTE RESSORT ROULETTE	WHEEL SHAFT WHEEL SPRING		
63	29 908	ENS. ROULETTE	WHEEL ASSEMBLY		
62	29 914	ENS. ILS TAQUET D'ACCROCHAGE	LID LATCH SAFETY SWITCH ASSEMBLY		
61	39 683	ENSEMBLE BATI	MOTOR HOUSING FRAME ASSEMBLY		
60	39 071	ENSEMBLE ARRET DE CABLE	STRAIN RELIEF ASSEMBLY		
59	503 272	CABLE D'ALIMENTATION		POWER CORD	
58	118 582	TIGE DE VERROUILLAGE	LOCKING ROD		
ndex	Pièce / Part	Désignation	Description		

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#### **ACCESSOIRES CL 60 E**

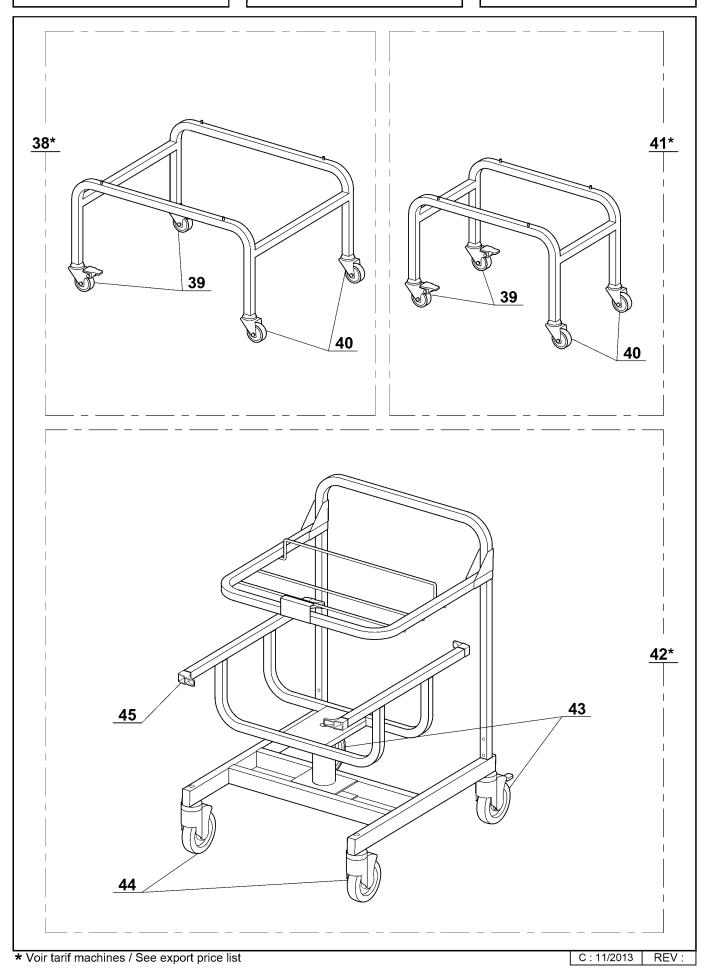
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#### **ACCESSOIRES CL 60 E**

N° de série / Serial number - XXX ---- --





#### ACCESSOIRES CL 60 E

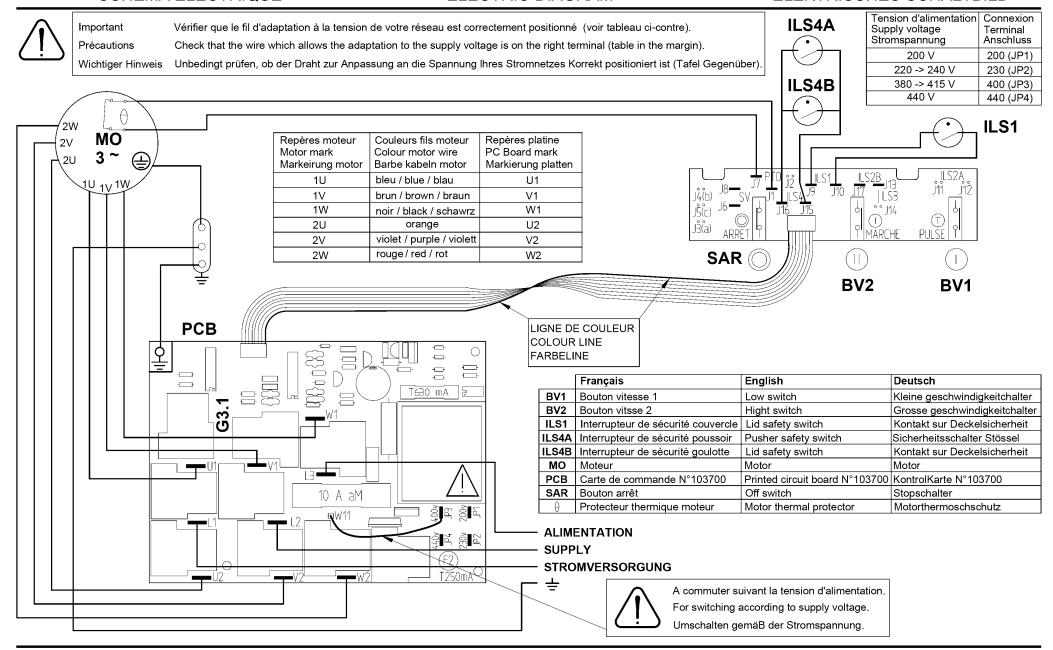
N° de série / Serial number - XXX ---- --

Index	Pièce / Part	Désignation	Description	
1*	39 681	GOULOTTE AUTOMATIQUE INOX	STAINLESS STELL BULK FEED HEAD	
2	29 928	GOULOTTE	FEED HEAD	
3	29 925	ENS. TAQUET D'ACCROCHAGE	LID LATCH ASSEMBLY	
4	117 775	MANIVELLE	CRANK	
5	117 774	PLATEAU D'ALIMENTATION	FEEDING TRAY	
6	39 705	ENS. BAGUES EPAULEES (Qte=2)	SHOULDERED RING ASSEMBLY	
7	117 777	AGITATEUR	AGITATOR	
8	117 200	RONDELLE	ANTI-FRICTION WASHER	
9*	28 162	GOULOTTE 4 TUBES DROITS	FEED HEAD 4 HOLE TUBES	
10	101 538	POUSSOIR D70	PUSHER D70	
11	101 539	POUSSOIR D50	PUSHER D50	
12*	39 680	COUVERCLE COMPLET	COMPLETE FEED LEAD	
13	39 684	POIGNEE CL60E	HANDLE CL60E	
14	39 663	BUTEE DE POUSSOIR	PUSHER ABUTMENT	
15	39 672	BAGUE DE GLISSEMENT	RING OF SLIDING	
16	39 664	BAGUE EPAULEE (Qté=2)	SHOULDERED RINGS (Qty=2)	
17	39 665	BIELLETTE ARRIERE	BACK TIEROD	
18	39 666	AXE PIVOT 8x40 MOL	AXLE 8x40	
19	39 667	AXE PIVOT 8x50 (Qté=2)	AXLE 8x50 (Qty=2)	
20	39 668	GUIDE POUSSOIR MONTE	PUSHER GUIDE ASSEMBLY	
21	39 662	POUSSOIR CAROTTE	CARROTS PUSHER	
22	39 669	POUSSOIR LEGUME MONTE	VEGETABLE PUSHER ASSEMBLY	
23	39 670	PALIER EPAULE 15x25 (Qté=2)	SHOULDERED RINGS 18x25 (Qty=2)	
24	29 692	ENSEMBLE EVIDOIR	GOUGE ASSEMBLY	
25	29 156	ENS. CONE CHARGEMENT	FEEDING CONE ASSEMBLY	
26	102 690	DISQUE EVACUATEUR	DISCHARGE PLATE	
27	118 420	EVACUATEUR CHOUX	CABBAGE DISCHARGE PADDLE	
28	39 671	PORTE AIMANT MONTE	MAGNET HOLDER ASSEMBLY	
29	29 706	ENSEMBLE BUTEE POUSSOIR	PUSHER STOP ASSEMBLY	
30	39 660	CLOISON AMOVIBLE	REMOVABLE WALL	
31	117 321	BUTEE ANTI FRICTION	ANTI-FRICTION STOP	
32	118 436	CLEF EVIDOIRE	GOUGE WRENCH	
33*	28 157	GOULOTTE TUBE INCLINE	BIAIS FEED HEAD	
34	101 535	INSERT DROIT D50	STRAIGHT INSERT D50	
35	39 090	ENS. INSERT DROIT D50	STRAIGHT INSERT D50 ASSEMBLY	
36	39 091	ENS. INSERT INCLINE D50	BIAIS INSERT D50 ASSEMBLY	
37	101 537	INSERT INCLINE D50	BIAIS INSERT D50	
38*	27 185	CHARIOT 2x1	TROLLEY 2x1	
39	504 266	ROULETTE FREIN D60	BRAKE ROLLER D60	
40	504 267	ROULETTE D60	ROLLER D60	
41*	27 056	CHARIOT 1x1	TROLLEY	
42*	49 066	CHARIOT ERGO MOBILE	TROLLEY	
43	39 320	ROULETTE FREIN D100	BRAKE ROLLER D100	
44	39 321	ROULETTE D100	ROLLER D100	
45	39 329	ENS. BUTEE ROTATIVE (Qté=4)	ROTATABLE STOPPER ASSEMBLY (Qty=4)	
1				
1				
1				
1				

#### SCHEMA ELECTRIQUE

#### **ELECTRIC DIAGRAM**

#### **ELEKTRISCHES SCHALTBILD**



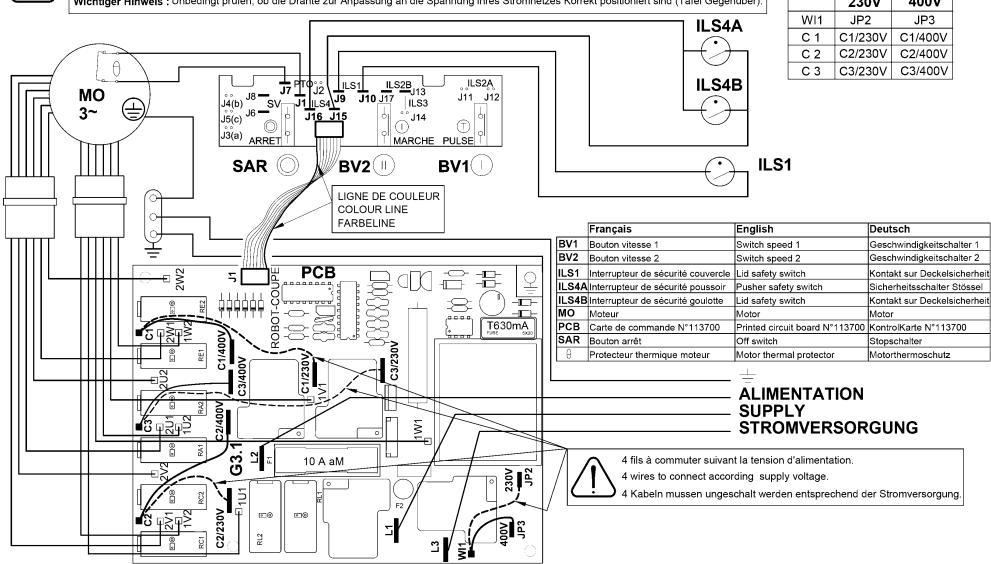


Important: Vérifier que les fils d'adaptation à la tension de votre réseau sont correctement positionnés (voir tableau ci-contre).

Check that the wires which allow the adaptation to the supply voltage are on the right terminal (table in the margin). Caution:

Wichtiger Hinweis: Unbedingt prüfen, ob die Drähte zur Anpassung an die Spannung Ihres Stromnetzes Korrekt positioniert sind (Tafel Gegenüber).

Fil Wire Leitung	Connecté sur Connect on AnschlieBen auf		
	230V	400V	
WI1	JP2	JP3	
C 1	C1/230V	C1/400V	
C 2	C2/230V	C2/400V	
C 3	C3/230V	C3/400V	



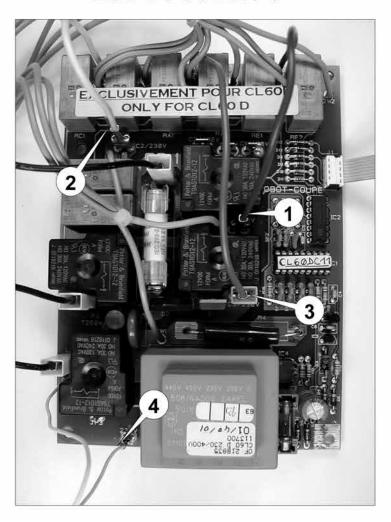
C: 07/2013

CL 60 D & E 230/400V - 50Hz - 3~

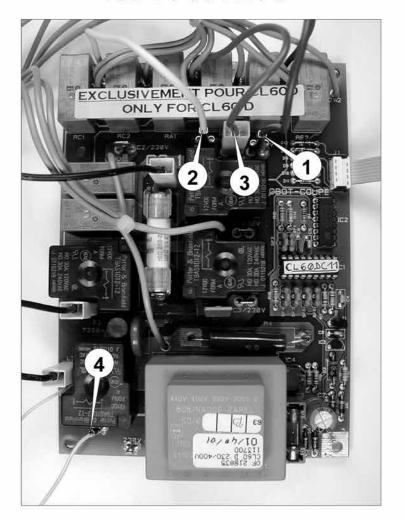
ATTENTION: Il y a 4 fils à connecter suivant la tension d'alimentation.

CAUTION: There are 4 wires to connect according to supply voltage.

#### 230 V / 50 Hz / 3~

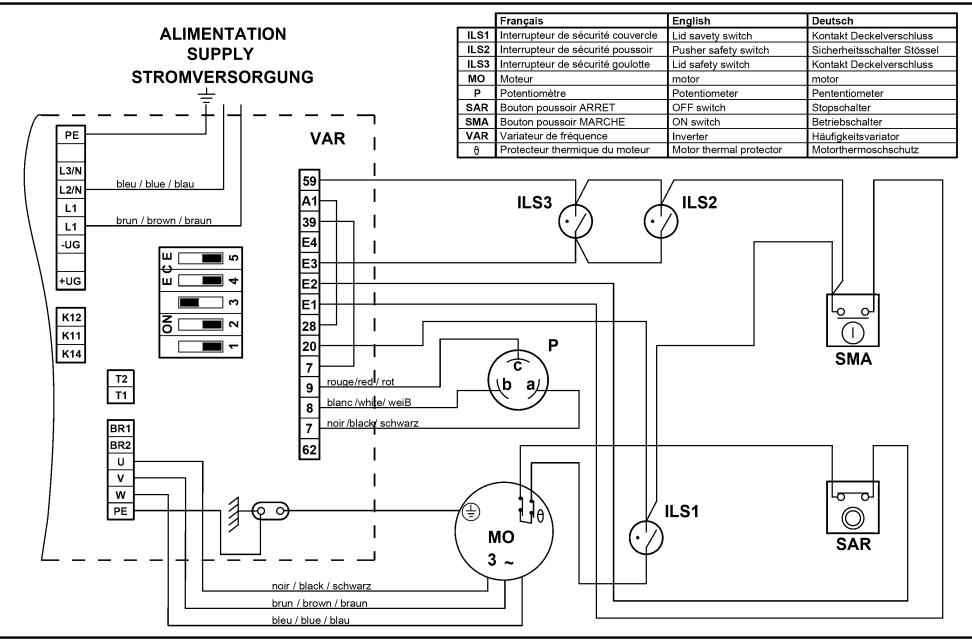


#### 400 V / 50 Hz / 3~



#### **ELECTRIC DIAGRAM**

#### **ELEKTRISCHES SCHALTBILD**







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