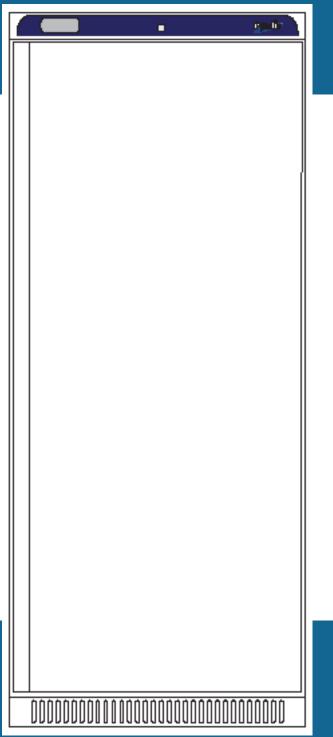
HC601R - HC601RSS - HC601F - HC601FSS

# HC SERIES STORAGE REFRIGERATION

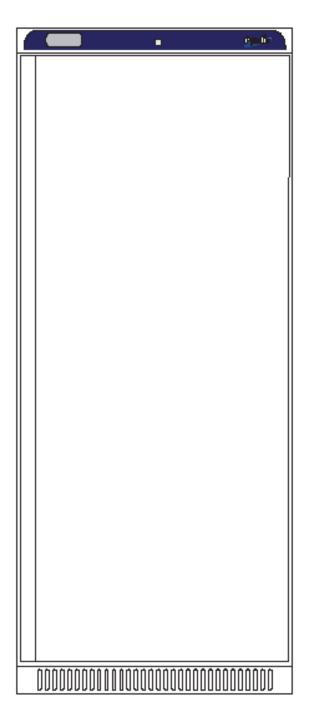


**USER MANUAL** 



HC060919UM Rev 1.0

PARTI	-	WARNINGS
PART II	-	INSTALLATION
PART III	-	OPERATING INSTRUCTIONS
PART IV	-	MAINTENANCE AND CLEANING
PART V	-	SPECIFICATION
PART VI	-	TROUBLESHOOTING



01. PROPER INSTALLATION, USE AND MAINTENANCE OF THIS MACHINE ARE ALL IMPORTANT FOR MAINTAINING EFFICIENCY AND USER SAFETY. IN ORDER TO REDUCE THE FAILURE RATE PLEASE READ THESE INSTRUCTIONS CAREFULLY. IMPROPER USE COULD RESULT IN EQUIPMENT DAMAGE, PERSONAL INJURY OR EVEN DEATH.

02. DO NOT LET CHILDREN PLAY WITH THE CABINET OR ITS PACKAGING MATERIALS.

03. AT LEAST TWO PEOPLE ARE REQUIRED TO POSITION AND UNPACK THE CABINET OR IT IS RECOMMENDED THAT A LIFTING DEVICE IS USED TO AVOID INJURY.

04. A QUALIFIED ENGINEER MUST PERFORM THE INSTALLATION AND ONGOING MAINTENANCE OF THE REFRIGERATOR.

05. WHEN OPERATING ALL PROCEDURES MUST BE FOLLOWED IN ACCORDANCE WITH THESE INSTRUCTIONS TO ENSURE NO DAMAGE OCCURS TO THE REFRIGERATION SYSTEM.

06. DO NOT OPERATE THE UNIT IF THERE ARE ANY UNAUTHORISED CHANGES TO THE ORIGINAL MANUFACTURERS SPECIFICATIONS OR IF THE MACHINE HAS BEEN MISUSED, ABUSED OR NEGLECTED.

07. DO NOT COVER THE FRONT VENTS, THERE MUST BE A MINIMUM CLEARANCE OF 200MM ON ALL SIDES OF THE REFRIGERATOR AT ALL TIMES DURING OPERATION.

08. DO NOT STORE FLAMMABLE GASES OR LIQUIDS IN OR NEAR TO THE REFRIGERATOR.

09. DONOTUSEHIGH-PRESSUREWATERCLEANINGDEVICESTO CLEAN THE REFRIGERATOR.

10. IT IS THE USERS RESPONSIBILITY TO TAKE APPROPRIATE MEASURES TO ENSURE THE SAFETY OF STAFF OPERATING REFRIGERATOR.

11. IT IS THE USERS RESPONSIBILITY TO ENSURE THE ONGOING MAINTENANCE OF THE REFRIGERATOR IS COMPLETED IN ACCORDANCE WITH THE MANUFACTURERS INSTRUCTIONS LAID OUT IN THIS MANUAL. 12. TO PREVENT ACCIDENTAL INJURIES KEEP THE AREA SURROUNDING THE REFRIGERATOR CLEAN AND TIDY AND FREE FROM OBSTRUCTIONS.

13. ALWAYS USE A DEDICATED ELECTRICAL OUTLET FOR INSTALLATION. DO NOT USE EXTENSION CABLES OR MULTI-PLUG ADAPTORS AS THIS COULD CAUSE ELECTRICAL SHOCK, OVERHEATING OR FIRE.

14. NEVER OPERATE THE REFRIGERATOR WITH A DAMAGED POWER CABLE AS THIS COULD CAUSE ELECTRICAL SHOCK, OVERHEATING OR FIRE.

15. NEVER TWIST, BUNDLE, STRAIN OR EXCESSIVELY BEND THE POWER CABLE AS THIS COULD CAUSE **ELECTRICAL** SHOCK, OVERHEATING OR FIRE.

16. THIS UNIT IS DESIGNED FOR USE INDOORS ONLY, USING THE CABINET OUTSIDE OR IN AN AREA SUBJECT TO MOISTURE COULD CAUSE DAMAGE, ELECTRICAL SHOCK, OVERHEATING OR FIRE.

17. THIS UNIT MUST BE INSTALLED ON A LEVEL FLOOR WHICH IS CAPABLE OF SUPPORTING THE WEIGHT OF THE UNIT WHEN FULLY LOADED. INSTALLATION ON AN UNEVEN SURFACE COULD CAUSE DAMAGE, INJURY AND BREAKDOWNS.

18. NEVER INSERT FINGERS OR OBJECTS INTO THE FANS AS THEY ROTATE AT HIGH SPEED.

19. NEVER PLACE HEAVY OBJECTS OR ITEMS CONTAINING WATER ON TOP OF THE UNIT AS THIS COULD CAUSE INJURY, OR DAMAGE TO THE CABINET.

20. THIS REFRIGERATOR MUST BE INSTALLED AWAY FROM HEAT SOURCES AND OUT OF DIRECT SUNLIGHT.INSTALLATION IN A HOT ENVIRONMENT OR IN DIRECT SUNLIGHT COULD CAUSE BREAK DOWNS AND WILL ADVERSELY AFFECT COOLING EFFICIENCY AND PERFORMANCE.

21. ALWAYS TRANSPORT THIS COOLER IN AN UPRIGHT POSITION AND NEVER TILT THE UNIT AT MORE THAN A 45° ANGLE FROM VERTICAL.

#### PART II

#### IMPORTANT

01. THIS MANUAL IS AN INTEGRAL PART OF THE REFRIGERATOR AND SHOULD BE KEPT AND PRESERVED BY THE USER FOR FUTURE REFERENCE. PLEASE READ THE INSTRUCTIONS CAREFULLY FOR THE CORRECT INSTALLATION METHOD, SAFETY WARNINGS AND MAINTENANCE INFORMATION FOR THIS REFRIGERATOR.

02. THIS REFRIGERATOR IS DESIGNED FOR COMMERCIAL USE AND SHOULD BE USED FOR THE PURPOSE FOR WHICH IT HAS BEEN EXPRESSLY DESIGNED. ANY OTHER USE SHOULD BE CONSIDERED IMPROPER AND THEREFORE DANGEROUS. THE MANUFACTURER WILL NOT BE LIABLE OR RESPONSIBLE FOR ANY DAMAGE CAUSED BY IMPROPER, INCORRECT OR UNREASONABLE USE.

#### **INSTALLATION**

#### WARNING

THEINSTALLATION OF THIS REFRIGERATOR MUST BE CARRIED OUT BY QUALIFIED PERSONNEL IN ACCORDANCE WITH CURRENT REGULATIONS AND AS PER THE MANUFACTURERS INSTRUCTIONS. FAILURE TO CORRECTLY INSTALL THIS REFRIGERATOR COULD RESULT IN DAMAGE OR INJURY AND WILL VOID THE WARRANTY.

01. UNPACKING

#### WARNING

KEEP ALL PACKAGING MATERIALS INCLUDING BOXES, PLASTIC BAGS AND POLYTHENE OUT OF REACH OF CHILDREN

#### **IMPORTANT**

i. REMOVE ALL SHIPPING MATERIALS, TAPE AND PACKAGING FROM THE BOTH OUTSIDE AND INSIDE THE REFRIGERATOR. **IF PACKAGING MATERIAL IS LEFT INSIDE THE REFRIGERATOR IT WILL NOT FUNCTION CORRECTLY** 

ii. AFTER REMOVING THE PACKAGING MAKE SURE THE REFRIGERATOR IS IN GOOD CONDITION. IF IN DOUBT PLEASE DO NOT INSTALL OR USE THE REFRIGERATOR AND CONTACT YOUR SUPPLIER IMMEDIATELY.

iii. REMOVE THE SHIPPING TAPE WHICH IS HOLDING THE DOOR CLOSED.

iv.REMOVE THE PROTECTIVE PLASTIC FILM(IF PRESENT) FROM THE EXTERIOR BEFOREINSTALLATION.IF THE REFRIGERATOR HASBEEN EXPOSED TO SUN OR HEAT ALLOWTHE REFRIGERATOR TO COOL DOWNBEFORE REMOVING THE PROTECTIVE FILM.

iv. REMOVE THE ACCESSORY PACK AND CHECK THE CONTENTS, IT SHOULD CONTAIN

1 x SET OF KEYS (IF LOCK FITTED) 1 x INSTRUCTION MANUAL 1 x DIGITAL CONTROLLER MANUAL

#### LOCATION WARNING

THIS REFRIGERATOR NOT IS INTENDED FOR OUTDOOR USE. NORMAL OPERATING TEMPERATURES FOR THIS REFRIGERATOR ARE BETWEEN 10°C AND 32°C. USE OF THIS REFRIGERATOR OUTSIDE OF THE DEFINED PARAMETERS WILL **OPERATING** AFFECT COOLING AND MAY DAMAGE THE UNIT.

01. ENSURE THERE IS A FREE FLOW OF CLEAN AIR AVAILABLE AT THE FRONT AND REAR OF THE REFRIGERATOR.

02. THIS REFRIGERATOR SHOULD NOT BE INSTALLED CLOSE TO A HEAT SOURCE (RADIATOR, STOVE OR HEATER) OR EXPOSED TO DIRECT SUNLIGHT.

03. THE INSTALLATION LOCATION SHOULD BE FIRM AND LEVEL AND ABLE TO SUPPORT THE FULL WEIGHT OF THE REFRIGERATOR WHEN FULLY LOADED.

04. ALLOW AT LEAST 200MM CLEARANCE AT THE ALL SIDES OF THE UNIT FOR PROPER AIR CIRCULATION AND EASE OF MAINTENANCE.

05. THIS REFRIGERATOR IS NOT SUITABLE FOR INSTALLATION IN AREAS WHERE WATER IS FREE FLOWING OR HIGH PRESSURE WATER JETS ARE USED.

## ⚠ WARNING

ALWAYS TRANSPORT YOUR REFRIGERATOR IN AN UPRIGHT POSITION AND NEVER TILT PAST A 45° ANGLE.

#### LEVELLING THE REFRIGERATOR

01. CARE SHOULD BE TAKEN TO ENSURE THE REFRIGERATOR IS PERFECTLY LEVEL FOR CORRECT OPERATION. A SPIRIT LEVEL SHOULD BE USED TO CHECK THE UNIT IS PERFECTLY LEVEL, IF THE UNIT IS NOT LEVEL WATER LEAKS MAY OCCUR.

#### **ELECTRICAL CONNECTION**

#### WARNING

ALL WIRING AND ELECTRICAL CONNECTION MUST CONFIRM TO NATIONAL REGULATIONS. ALL ELECTRICAL CONNECTIONS MUST BE UNDERTAKEN BY A COMPETENT ENGINEER OR A QUALIFIED ELECTRICIAN.

01. THIS REFRIGERATOR MUST BE PLUGGED IN TO AN INDEPENDENT POWER SOURCE OR AN ELECTRICAL SOCKET OF VOLTAGE AND FREQUENCY SPECIFIED. ELECTRICAL RATING INFORMATION CAN BE FOUND ON THE DATA PLATE OF THE REFRIGERATOR.

02. THIS REFRIGERATOR MUST BE CONNECTED TO AN INDEPENDENT CIRCUIT BREAKER OR FUSE.

03. DUE TO POTENTIAL SAFETY HAZARDS THIS REFRIGERATOR IS NOT RECOMMENDED FOR USE WITH AN EXTENSION LEAD

## \Lambda WARNING

IF THE POWER SUPPLY CABLE IS DAMAGED, DO NOT INSTALL OR OPERATE THE MACHINE UNTIL THE CABLE HAS BEEN REPLACED BY AN AUTHORISED SERVICE PARTNER OR A QUALIFIED ENGINEER.

## MARNING

ALL ELECTRICAL CONNECTIONS MUST CONFORM TO LOCAL REGULATIONS AND BE CARRIED OUT BY A QUALIFIED ENGINEER

#### PRE-INSTALLATION CHECK LIST

ALL REFRIGERATORS HAVE BEEN FACTORY PRESET BEFORE SHIPMENT. ADJUSTMENTS TO THE PROGRAM OR SETTINGS ARE NOT REQUIRED FOR A NEW REFRIGERATOR INSTALLATION. IN ORDER TO ENSURE NORMAL OPERATION OF THE REFRIGERATOR PLEASE REFER TO PART III OF THIS MANUAL. ALWAYS REMEMBER THAT CHECKING AND MONITORING OF THE REFRIGERATOR IS THE RESPONSIBILITY OF THE OPERATOR.

		REFRIGERATOR		ON	А
SC	LID A	ND LEVEL FLOOP	3		

- HAS ALL OF THE INNER AND OUTER PACKAGING BEEN REMOVED FROM THE UNIT?
- IS THERE PROPER VENTILATION AT THE FRONT AND REAR OF THE REFRIGERATOR?
- HAS THE REFRIGERATOR BEEN CLEANED INSIDE AND OUT?
- IS THE REFRIGERATOR CORRECTLY EARTHED?

IS THE POWER TO THE MACHINE SWITCHED ON?

IS THE REFRIGERATOR LOCATED IN A ROOM WITH AN AMBIENT TEMPERATURE BETWEEN 10°C AND 32°C?

HAVE ALL USERS BEEN FULLY TRAINED IN THE OPERATION OF THE REFRIGERATOR?

HAS THE REFRIGERATOR BEEN ALLOWED TO STAND FOR A MINIMUM OF 2 HOURS?

#### **OPERATING INSTRUCTIONS**

#### MARNING

AFTER TURNING OFF YOUR REFRIGERATOR YOU MUST WAIT AT LEAST 5 MINUTES BEFORE RESTARTING TO AVOID DAMAGE TO THE COMPRESSOR

#### ALTERING THE TEMPERATURE



YOUR COOLER FEATURES A DIGITAL CONTROLLER. ALL PARAMETERS ARE PRESET AT THE FACTORY FOR OPTIMUM COOLING PERFORMANCE AND EFFICIENCY. ALTERING THE PARAMETERS OF THE DIGITAL CONTROLLER WILL ADVERSELY AFFECT THE COOLING EFFICIENCY AND PERFORMANCE OF THE COOLER.

TO CHANGE THE SET POINT OF YOUR COOLER PRESS AND HOLD THE SET BUTTON FOR 2 SECONDS, THE DISPLAY WILL FLASH AND THE CURRENT SET TEMPERATURE WILL BE DISPLAYED. USE THE UP AND DOWN ARROWS TO ADJUST THE TEMPERATURE ACCORDING TO YOUR NEEDS AND PRESS THE SET BUTTON AGAIN TO STORE THE NEW SET POINT.

CHANGING THE SET POINT WILL AFFECT THE PERFORMANCE AND EFFICIENCY OF THE COOLER AND SHOULD ONLY BE UNDERTAKEN BY A QUALIFIED REFRIGERATION ENGINEER.

#### **ADJUSTING THE SHELVES**

YOUR REFRGERATOR IS FITTED WITH ADJUSTABLE SHELVES WHICH CAN BE MOVED TO SUIT DIFFERENT SIZE PRODUCTS. TO ADJUST THE SHELVES REMOVE THE SHELF COMPLETELY FROM THE UNIT AND REINSTALL IN THE NEW POSITION.

#### **DEFROSTING REFRIGERATORS**

YOUR REFRIGERATOR IS FITTED WITH AN AUTOMATIC OFF CYCLE DEFROST SYSTEM. MANUALLY DEFROSTING IS NOT REQUIRED UNDER NORMAL CIRCUMSTANCES.

IN HUMID CONDITIONS MOISTURE IN THE AIR MAY CAUSE AN EXCESS BUILD UP ON FROST ON THE INSIDE OF THE UNIT.

TO DEFROST YOUR COOLER UNLOAD THE CABINET AND TURN OFF UNTIL ALL FROST AND ICE BUILD UP HAS NATURALLY MELTED. A TOWEL MAY NEED TO BE PLACED UNDER THE CABINET TO SOAK UP ANY EXCESS MOISTURE GENERATED DURING DEFROST. IF FROST BUILD UP REOCCURS AND THE CABINET IS WITHIN ITS NORMAL AMBIENT OPERATING TEMPERATURE THE THERMOSTAT MAY BE SET TOO LOW, ADJUST THE SET POINT TO THE FACTORY DEFAULT SETTING OF 2°C.

#### **DEFROSTING FREEZERS**

YOUR FREEZER WILL NEED TO BE DEFROSTED PERIODICALLY DEPENDING ON USAGE, AMBIENT OPERATING TEMPERATURES AND FREQUENCY OF OPENING.

TO DEFROST YOU UNIT FIRST UNLOAD THE FREEZER OF ALL PRODUCE.

TURN OFF THE POWER TO THE UNIT AND OPEN THE DOOR.

A TOWEL MAY NEED TO BE PLACED UNDER THE CABINET TO SOAK UP ANY EXCESS MOISTURE GENERATED DURING DEFROST.

NEVER SCRAPE FROST AND ICE OFF THE INTERIOR OF THE FREEZER WITH A SHARP IMPLEMENT OR TOOL AS THIS COULD CAUSE DAMAGE TO THE INTERIOR OF THE CABINET AND REFRIGERATION SYSTEM.

#### LOADING YOUR CABINET

ALLOW YOUR CABINET TO RUN FOR 2 HOURS AFTER INSTALLATION BEFORE LOADING PRODUCTS INTO THE REFRIGERATOR.

ALWAYS LOAD YOUR REFRIGERATOR IN BATCHES, FULLY LOADING YOUR CABINET WITH WARM PRODUCT WILL INCREASE THE CABINET TEMPERATURE AND MAY CAUSE LOSS OF PRODUCT.

WHEN LOADING YOUR REFRIGERATOR ALWAYS ALLOW ADEQUATE SPACE FOR FLOW OF AIR INSIDE THE CABINET. NEVER LOAD PRODUCTS TOUCHING THE INTERIOR WALLS OF THE UNIT. NEVER LOAD PRODUCTS SO THAT THEY ARE OVERHANGING THE SHELVES. THE SPACE BETWEEN THE FRONT OF THE SHELF AND THE DOOR IS DESIGNED TO ASSIST AIR FLOW, NEVER BLOCK THIS SPACE.

ALWAYS LOAD YOUR REFRIGERATOR WITH CARE, NEVER THROW OR DROP ITEMS ON TO THE SHELVES AS THIS COULD CAUSE DAMAGE TO THE INSIDE OF THE CABINET OR DISLOCATE THE SHELF CAUSING DAMAGE OR INJURY.

#### **EFFICIENT USE**

TO PREVENT COLD AIR FROM ESCAPING OPEN AND CLOSE THE DOOR QUICKLY.

ALWAYS LOAD YOUR CABINET TO ALLOW FOR SUFFICIENT AIRFLOW BETWEEN PRODUCTS.

ALWAYS TRY TO KEEP YOUR CABINET AS FULLY LOADED WITH COLD PRODUCE AS POSSIBLE.

INSTALL THE UNIT IS A WELL VENTILATED AREA WHERE THE AMBIENT TEMPERATURE WILL NOT RISE ABOVE 30°C.

THE CABINET IS SUITABLE FOR USE IN CONDITIONS UP TO 55% RELATIVE HUMIDITY. CONDITIONS ABOVE THE RATED VALUE WILL CAUSE EXCESS FROST AND ICE BUILD UP WHICH WILL AFFECT THE PERFORMANCE AND EFFICIENCY OR THE REFRIGERATION SYSTEM

DEFROST YOUR CABINET REGULARLY TO KEEP ICE BUILD UP AND FROST TO A MINIMUM TO INCREASE EFFICIENCY

## A WARNING

NEVER REMOVE FROST OR ICE BUILD UP WITH A SHARP IMPLEMENT OR TOOL AS THIS WILL DAMAGE THE REFRIGERATION SYSTEM AND WILL VOID YOUR WARRANTY

## MARNING

NEVER TOUCH THE EVAPORATOR SURFACE WHEN THE MACHINE IS RUNNING AS THIS MAY CAUSE INJURY TO THE USER

#### **EXTERIOR CLEANING**

ALWAYS CLEAN THE EXTERIOR OF THE REFRIGERATOR WITH A MICRO-FIBRE CLOTH AND OR A SPONGE.

DO NOT USE ABRASIVE OR METALLIC PRODUCTS (WIRE WOOL) WHICH COULD SCRATCH AND DAMAGE THE FINISH OF THE REFRIGERATOR PERMANENTLY.

#### **INTERIOR CLEANING**

CLEAN THE INTERIOR OF THE REFRIGERATOR AND ALL REMOVABLE PARTS BY WASHING THEM WITH A SOLUTION OF LUKEWARM WATER AND A SMALL AMOUNT OF DISH-WASHING LIQUID. RINSE AND DRY IMMEDIATELY.

## \land warning

ALTHOUGH THE REFRIGERATOR HAS BEEN TESTED AND CLEANED AT THE FACTORY DIRT AND PARTICLES MAY OF ENTERED THE CABINET DURING TRANSIT, UNPACKING AND INSTALLATION. DUE TO THIS IT IS IMPORTANT THAT YOUR REFRIGERATOR IS CLEANED INSIDE AND OUT BEFORE OPERATION.

## ▲ WARNING

NEVER CLEAN THE REFRIGERATOR WITH A PRESSURE WASHER OR BY SPRAYING WATER.

## ▲ WARNING

NEVER USE ACIDIC OR ABRASIVE DETERGENTS, THESE TYPES OF CLEANERS MAY DAMAGE THE INTERIOR AND EXTERIOR OF THE REFRIGERATOR AND MAY LEAD TO DISCOLOURATION.

## MARNING

DISCONNECT THE MACHINE FROM THE MAINS ELECTRICITY BEFORE PERFORMING ANY CLEANING OR MAINTENANCE.

#### **CONDENSER CLEANING**

A DIRTY OR CLOGGED CONDENSER WILL PREVENT PROPER AIR FLOW. THIS WILL LEAD TO REDUCED EFFICIENCY AND AN INCREASE IN OPERATING TEMPERATURE WHICH MAY LEAD TO COMPONENT FAILURE. WE RECOMMEND THE CONDENSER IS CLEANED EVERY SIX MONTHS BY A QUALIFIED ENGINEER. TO CLEAN THE CONDENSER DISCONNECT THE REFRIGERATOR FROM THE ELECTRICITY. MAINS REMOVE THE SCREWS FROM THE REAR BOTTOM PANEL AND GENTLY REMOVE THE GRILL. REMOVE DIRT AND DUST FROM THE CONDENSER FINS WITH A SOFT BRUSH AND VACUUM CLEANER. REATTACH THE GRILL AND RECONNECT POWER TO THE MACHINE.

## \land WARNING

CONDENSER CLEANING SHOULD ONLY BE UNDERTAKEN BY A QUALIFIED ENGINEER OR SERVICE PARTNER.

## \land warning

FAILURE TO CLEAN YOUR CONDENSER COULD CAUSE COMPONENT FAILURE AND WILL INVALIDATE YOUR WARRANTY.

## PREPARING YOUR REFRIGERATOR FOR LONG TERM STORAGE OR MOVING

IF THE REFRIGERATOR NEEDS TO BE STORED FOR A LONG PERIOD OF TIME OR IT NEEDS TO BE MOVED TO A NEW LOCATION THE FOLLOWING STEPS MUST BE TAKEN

DISCONNECT THE UNIT FROM THE MAINS ELECTRICITY.

REMOVE ALL REMAINING PRODUCT FROM THE CABINET.

CLEAN THE INSIDE OF THE REFRIGERATOR AND THOROUGHLY DRY THE INSIDE WITH PAPER TOWELS.

FOR TRANSPORTING TO A NEW LOCATION TAPE THE DOOR SHUT WITH A LOW TACK TAPE (MASKING TAPE) OR LOCK THE DOORS (WHERE LOCKS ARE FITTED) FOR LONG TERM STORAGE LEAVE THE DOOR OPEN AT LEAST 50MM TO ALLOW FOR AIR FLOW INTO THE REFRIGERATOR. THIS WILL PREVENT MOLD AND MILDEW FORMING.

NEVER STORE THE REFRIGERATOR IN AN AREA WHERE CHILDREN COULD CLIMB INSIDE AND BECOME TRAPPED.

ALWAYS TRANSPORT YOUR CABINET IN AN UPRIGHT POSITION AND NEVER TILT PAST A 45° ANGLE.

## 

AFTER LONG TERM STORAGE OR TRANSPORT YOU NEED TO FOLLOW ALL INSTRUCTIONS IN PART II OF THIS INSTRUCTION MANUAL WHEN REINSTALLING THE MACHINE.

## 

ALWAYS TRANSPORT YOUR REFRIGERATOR IN AN UPRIGHT POSITION AND NEVER TILT PAST A 45° ANGLE. PART V

## SPECIFICATION

MODEL	HC202R	HC202RSS	HC202F	HC202FSS	HC401R	HC401RSS
CABINET TEMPERATURE	2°c to 10°c	2°c to 10°c	-18°c to -22°c	-18°c to -22°c	2°c to 8°c	2°c to 8°c
CLIMATE CLASS	4	4	4	4	4	4
FINISH	WHITE	STAINLESS STEEL	WHITE	STAINLESS STEEL	WHITE	STAINLESS STEEL
SHELVES	2	2	2	2	4	4
DEFROST SYSTEM	OFF CYCLE	OFF CYCLE	MANUAL	MANUAL	OFF CYCLE	OFF CYCLE
CONTROLLER	XR02CX	XR02CX	XR02CX	XR02CX	XR02CX	XR02CX
DIMENSIONS (w,d,h mm)	600 x 620 x 850	600 x 646 x 1875	600 x 646 x 1875			
ENERGY EFFICIENCY	С	С	N/A	N/A	D	D
VOLTAGE	230V/50Hz	230V/50Hz	230V/50Hz	230V/50Hz	230V/50Hz	230V/50Hz

MODEL	HC401F	HC401FSS	HC601R	HC601RSS	HC601F	HC601FSS
CABINET TEMPERATURE	-10°c to -25°c	-10°c to -25°c	0°c to 8°c	0°c to 8°c	-10°c to -25°c	-10°c to -25°c
CLIMATE CLASS	4	4	4	4	4	4
FINISH	WHITE	STAINLESS STEEL	WHITE	STAINLESS STEEL	WHITE	STAINLESS STEEL
SHELVES	6	6	4	4	6	6
DEFROST SYSTEM	MANUAL	MANUAL	OFF CYCLE	OFF CYCLE	MANUAL	MANUAL
CONTROLLER	XR02CX	XR02CX	XR02CX	XR02CX	XR02CX	XR02CX
DIMENSIONS	600 x 646 x 1875	600 x 646 x 1875	780 x 720 x 1895			
ENERGY EFFICIENCY	N/A	N/A	D	D	N/A	N/A
VOLTAGE	230V/50Hz	230V/50Hz	230V/50Hz	230V/50Hz	230V/50Hz	230V/50Hz

#### TROUBLESHOOTING

SYMPTOM	POSSIBLE CAUSE	SUGGESTED SOLUTION		
	UNIT IS NOT CONNECTED TO MAINS ELECTRICITY CORRECTLY	CHECK POWER IS ON AT THE SOCKET     CHECK CABLE IS CORRECTLY PLUGGED IN		
	MACHINE IS SWITCHED OFF	PRESS POWER ON/OFF BUTTON (WHERE FITTED)		
UNIT WILL NOT SWITCH ON	FUSE BLOWN OR CIRCUIT BREAKER TRIPPED	CHECK FUSE IN MAIN 13AMP PLUG     CHECK FUSE OR CIRCUIT BREAKER AT MAIN DISTRIBUTION BOARD		
	POWER CABLE IS DAMAGED	CHECK FOR DAMAGE ON POWER CABLE, USE A QUALIFIED ENGINEER TO REPLACE IF NECESSARY		
	LOOSE CONNECTION OR FAULTY CONTROLLER	CHECK FOR LOOSE CONNECTION, REPLACE IF NECESSARY		
	REFRIGERANT LEAK	• CHECK FOR REFRIGERANT LEAK AND REPAIR, RECHARGE SYSTEM AS PER THE DATA PLATE		
	SET POINT TOO HIGH	CHECK SET POINT OF THE CABINET, CHANGE IF NECESSARY		
COMPRESSOR IS RUNNING BUT REFRIGERATOR IS NOT COOLING	BLOCKAGE IN SYSTEM	• CLEAR BLOCKAGE, REPLACE FILTER DRIER AND RECHARGE SYSTEM AS PER THE DATA PLATE		
	COMPRESSOR WIRING LOOSE OR DEFECTIVE	CHECK FOR LOOSE CONNECTION, REPLACE IF NECESSARY		
	LOOSE CONNECTION OR FAULTY CONTROLLER	CHECK FOR LOOSE CONNECTION, REPLACE IF NECESSARY		
	UNIT IS NOT PROPERLY LEVEL	ENSURE UNIT IS INSTALLED ON A LEVEL AND SUITABLE FLOOR		
REFRIGERATOR IS NOISY	CABINET IS TOUCHING ANOTHER CABINET OR A WALL	CHECK CORRECT VENTILATION GAP HAS BEEN ADHERED TO - 200MM AT THE REAR		
	OBJECT IS FOULING EVAPORATOR FAN	CHECK FOR CORRECT LOADING OF PRODUCT AND ENSURE NOTHING IS     IN CONTACT WITH THE EVAPORATOR FAN OR FAN GUARD		
	CONDENSER DIRTY	CLEAN CONDENSER AS NECESSARY		
	INADEQUATE AIR FLOW AROUND REFRIGERATOR	CHECK CORRECT VENTILATION GAP HAS BEEN ADHERED TO - 200MM AT THE REAR		
REFRIGERATOR IS NOT GETTING COLD ENOUGH	CONDENSER FAN NOT WORKING	CHECK FOR LOOSE CONNECTION, REPLACE IF NECESSARY		
	EVAPORATOR FAN NOT WORKING	CHECK FOR LOOSE CONNECTION, REPLACE IF NECESSARY		
	HIGH AMBIENT TEMPERATURE	WAIT UNTIL AMBIENT TEMPERATURE DROPS BELOW 30°C		
	HUMIDITY ABOVE 55%	LOWER HUMIDITY OF THE ENVIRONMENT		
	DOOR OPENED TOO OFTEN	KEEP DOOR OPENINGS TO A MINIMUM		
FROST IS FORMING INSIDE THE UNIT	DOOR HAS BEEN LEFT OPEN	INITIATE MANUAL DEFROST AS LAID OUT IN THIS MANUAL		
	DOOR GASKET NOT SEALING CORRECTLY	CHECK FOR DAMAGE/CRACKS, REPLACE IF NECESSARY		
	DEFROST NOT COMPLETING CORRECTLY	CHECK CONTROLLER PARAMETERS FOR DEFROST, ADJUST IF NECESSARY     (WHERE AVAILABLE)		
	CABINET IS NOT LEVEL	CHECK CABINET WITH SPIRIT LEVEL, ADJUST FEET AS NECESSARY		
WATER IS LEAKING FROM THE UNIT	DEFROST WATER DRAIN HOLE IS BLOCK	CLEAR DRAIN HOLE AT THE REAR OF THE CABINET WITH A PIPE CLEANER     OR SIMILAR IMPLEMENT		

## **WARNING**

ALL MAINTENANCE AND SERVICE WORK MUST BE UNDERTAKEN BY A QUALIFIED REFRIGERATION ENGINEER OR AN AUTHORISED SERVICE PARTNER. PROJECT DISTRIBUTION LTD UNIT 1 SUN STREET STOKE-ON-TRENT UNITED KINGDOM ST1 4JW TEL: 01782 280289 SALES@PROJECT-DISTRIBUTION.CO.UK WWW.PRODIS.CO.UK

entir i

